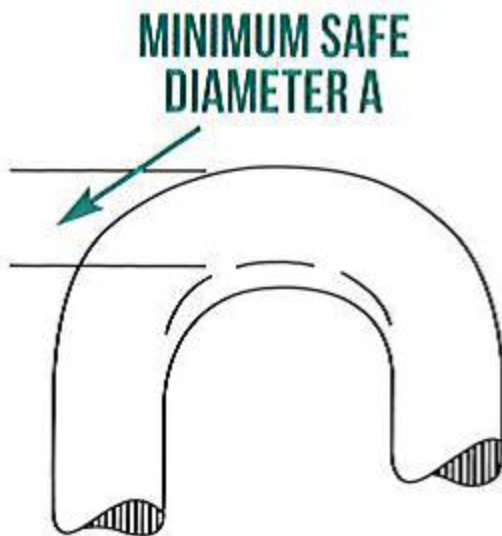




HOW TO INSPECT SLINGS

1. Measure overall reach (from bearing point on Master Link to bearing point on attachment). Check this length against original reach as given on identification ring. IF INCREASE IS NOTED, REMOVE SLING AND COMPLETELY CHECK TO DETERMINE CAUSE. Increase in length is due to overload or wear.
2. Make a visual link-by-link inspection. Overall reach could be within limits given above; however, individual links could be dangerously elongated.
 - (a) If grooving in link joints is visible, check stock diameter with table below (see illustration).

TRADE SIZE	MINIMUM SAFE DIAMETER A
7/32	0.189
9/32	0.239
5/16	0.273
3/8	0.342
1/2	0.443
5/8	0.546
3/4	0.687
7/8	0.750
1	0.887
1-1/4	1.091



- (b) Bent links, cracks, scratches, corrosion pits, lifted fins or transverse markings all could cause breaks or seriously reduce working load limit of sling.
3. Check all attachments for gouges, distortion or enlarged throat openings.

If any of the above faults are uncovered in your inspection, we recommend return of your sling to one of our plants or service centers for reconditioning. This service renews your guarantee for a period of one year.



CAM-ALLOY CHAIN SLINGS GRADE 100 WORKING LOAD LIMITS (LBS)*

TRADE SIZE		SINGLE SLING TYPE S	DOUBLE SLINGS - TYPE D			TRIPLE TYPE T AND QUADRUPLE TYPE Q SLINGS						
INCHES	MM		30°	45°	60°	30°	45°	60°				
9/32	7	4300	7400	6100	4300	11200	9100	6400				
5/16	8	5700	9900	8100	5700	14800	12100	8500				
3/8	10	8800	15200	12400	8800	22900	18700	13200				
1/2	13	15000	26000	21200	15000	39000	31800	22500				
5/8	16	22600	39100	32000	22600	58700	47900	33900				
3/4	20	35300	61100	49900	35300	91700	74900	53000				
7/8	22	42700	74000	60400	42700	110900	90600	64000				